



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3137-3

Job Sheet 173524



Part No: D3137-3

Job Qty: 20 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/5/18

Created By: Linda Lacelle

Type: ~~SOLD~~

Description:

Stock

Note: DWG REV F IPP Rev:A 02.05.29 New Issue NG IPP Rev:B 08-05-23 revE as per dwg DD verified by:EC IPP
Rev c 08.07.03 ECN1207 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Machining-1		<i>mmk 18/03/21</i>
100	Bandsaw	20 pcs	3/3/18	3/3/18	0.00	0.25	Bandsaw1		<i>il</i>
110	CNC Vertical Machining	20 pcs	3/5/18	3/5/18	0.08	4.68	HAAS1-3		<i>il</i>
130	QC	20 pcs	3/5/18	3/5/18	0.00	0.00	QC8 Machining-1		<i>il</i>
140	Packaging	20 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-1	<i>709</i>	<i>MAR 22 2018</i>
150	QC21-SA	20 Ea	3/5/18	3/5/18	0.00	0.00	QC21		<i>il 18/03/22</i>

Part Op 100 - Cut Blanks.Blank size: 1.250" x .750" x .950" long
Descriptions: 110 - 1-Machine as per Folio FA242 & Dwg D3137

DAS
21
9-80

MAR 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB0.75X1.250	Delrin Bar	1.5820 ft (.0791 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB0.75X1.250	2	7	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Guide	0.175inches $\pm$ 0.010	0.185 0.165	.174	
2	Guide	0.257inches + 0.005 - 0.000	0.262 0.257	.258	
3	Guide	0.650inches $\pm$ 0.010	0.660 0.640	.655	
4	Guide	100Degrees $\pm$ 0	100 100	100	
5	Guide	0.425inches $\pm$ 0.010	0.435 0.415	0.424	
6	Guide	0.550inches $\pm$ 0.010	0.560 0.540	0.550	
7	Guide	1.100inches $\pm$ 0.010	1.110 1.090	1.101	
8	Guide	0.470inches $\pm$ 0.010	0.480 0.460	.473	
9	Guide	0.850inches $\pm$ 0.010	0.860 0.840	0.852	
10	Guide	0.143inches $\pm$ 0.010	0.153 0.133	0.142	

Plex 3/2/18 2:41 PM dart.lacelle.linda



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Container No: S053593



Part: D3137-3

Job No: 173524

Serial No/Batch: S053593

Revision:

Inspector:

Date: 03/21/18